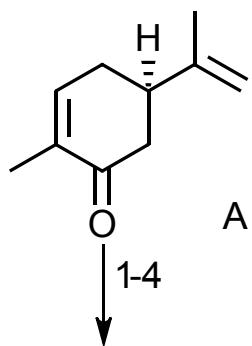


# Synthesis Challenge # 47

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- B
- 5-8
- C
- 9-11
- D
- 1) HBr, AcOH, 0 °C, 1 h
  - 2) Br<sub>2</sub>, AcOH, 23 °C, 2.5 h
  - 3) *i*-PrNH<sub>2</sub>, Et<sub>2</sub>O, 0 °C, 12 h
  - 4) 10% aq. AcOH, THF, 50 °C, 3 h
  
  - 5) LiAlH<sub>4</sub>, Et<sub>2</sub>O, 0 °C, 1 h
  - 6) Ac<sub>2</sub>O, 150 °C
  - 7) LiAlH<sub>4</sub>, Et<sub>2</sub>O, 0 °C, 1 h
  - 8) DMP, NaHCO<sub>3</sub>, H<sub>2</sub>O, CH<sub>2</sub>Cl<sub>2</sub>, 23 °C,
  
  - 9) tetravinyltin, *n*-butyllithium, -78 to 23 °C, 15 min, then 10, -78 °C, 15 min, then HMPA, propargyl bromide, -78 to 23 °C, 3 h
  - 10) *n*-butyllithium, -78 °C, 20 min, then TMSCl, -78 to 23 °C
  - 11) Pd(OAc)<sub>2</sub> (5 mol %), B<sub>2</sub>pin<sub>2</sub>, PhMe, MeOH, 50 °C, 15 h, then H<sub>2</sub>O<sub>2</sub>, NaOH, THF, 0 °C, 1 h

*Hint: The synthesis has been designed to proceed on a multi gramm scale. The smallest scale on this page was 21 g.*

↓ 12-14

12)  $(COCl)_2$ , DMSO, triethylamine,  
 $CH_2Cl_2$ ,  $-78^\circ C$ , 2.5 h  
13)  $Et_2AlCl$ ,  $CH_2Cl_2$ ,  $-78^\circ C$   
14) tiglic acid, 2,4,6-TCBC, triethyl-  
amine, DMAP, PhMe,  $80^\circ C$ , 2 h

E

↓ 15-16

15) TFA,  $CH_2Cl_2$ ,  $23^\circ C$ , 2 h  
16)  $CrO_3$ , 3,5-DMP,  $CH_2Cl_2$ ,  $0^\circ C$

3,5-DMP = 3,5-dimethylpyrazole

F

↓ 17-18

17)  $Yb(OTf)_3$ ,  $NaBH_4$ , MeOH/THF,  
 $-78^\circ C$ , 2 h  
18)  $Al(Osec-Bu)_3$ , TBHP,  $CH_2Cl_2$ ,  
0 to  $23^\circ C$ , 40 min,  
then LiCl, HCl, THF,  $23^\circ C$ , 5 min

