

Synthesis Challenge #79

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Carvone

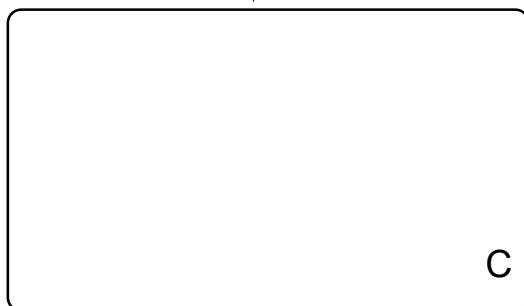
↓ 1-3 A



- 1) SO_2Cl_2 , Na_2CO_3 , CH_2Cl_2 , RT, 7 h;
then NaN_3 , DMF, RT
- 2) $\text{CH}_2=\text{CHMgBr}$, THF, -78°C to 0°C ;
then H_2O , PPh_3 , RT
- 3) acryloyl chloride, CH_2Cl_2 , Et_3N , 0°C ,

B

↓ 4-6



- 4) $\text{Mg}(\text{ClO}_4)_2$, CH_3CN , reflux
- 5) BHT, xylene, 200°C
- 6) H_2/Ar (1:2), Crabtree's catalyst,
 CH_2Cl_2 , RT, 2 h; then H_2 , RT

C

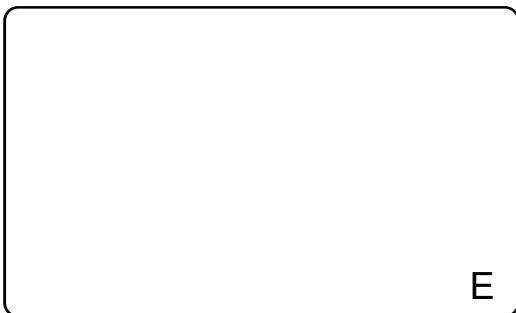
↓ 7-10



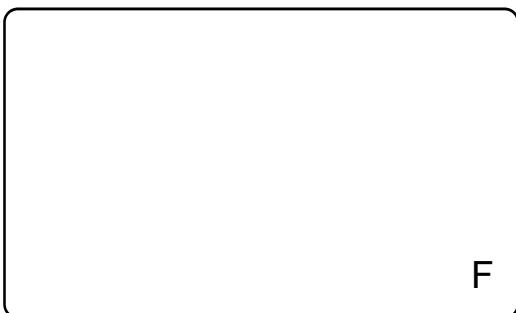
- 7) Sudan III, O_3 , $\text{CH}_2\text{Cl}_2/\text{MeOH}$, -78°C
then pyridine, Me_2S , -78°C to RT
- 8) $\text{TMSOCH}_2\text{CH}_2\text{OTMS}$, TMSOTf ,
 CH_2Cl_2 , -78°C to 0°C
- 9) LDA, Stork-Ganem reagent, THF,
 -78°C to 0°C ; then KOH , MeOH , RT
- 10) NaOMe , MeOH , reflux

D

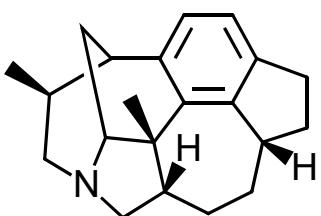
↓ 11, 12



↓ 13, 14



↓ 15-17



11) NaH, MeI, DMF, 0°C, 0.5 h;
then *p*-TsOH, acetone/H₂O, 60°C
12) NaH₂PO₄, NaClO₂,
2-methyl-2-butene, THF/*t*-BuOH/THF

13) (COCl)₂, CH₂Cl₂, RT, 2 h;
then AlCl₃, reflux
14) Tf₂O, pyridine, CH₂Cl₂, 0°C, 4 h;
then potassium vinyltrifluoroborate,
Pd(dppf)Cl₂, Et₃N, MeOH, 55°C

15) NaBH₄, MeOH, 0°C, 0.5 h;
then *p*-TsOH, toluene, 55°C
16) H₂, Pd/C, MeOH, RT, 15 min
17) Lawesson's reagent, 2-dichloro-
benzene, 140°C, 15 min ;
then Raney Ni, THF, RT, 15 min